



XCEL
SINCE 1982

40th ANNIVERSARY EDITION
SPRING 2022



CELEBRATING 40 YEARS AT THE FOREFRONT OF INNOVATION, DESIGN & TECHNOLOGY



To celebrate Xcel's 40th anniversary (1982-2022), our Spring and Fall line will include a blast from the past, featuring some of our most iconic styles from the bright and bold 90s. This fun Retro Collection will feature more color blocking than our traditional minimalist philosophy, while utilizing the modern design, technology and materials the Xcel brand is known for.

From day one, when Ed D'Ascoli started Xcel out of his Sunset Beach house on the North Shore of Oahu in 1982, the brand has always focused on purpose-driven development and functional design. Leaning on the professional talent of those around him, as well as personal experience in his cold hometown waters of New Jersey, Ed understood that a surfer's equipment is vital to performing at the highest levels in all conditions. That notion has driven every aspect of the Xcel brand and resulted in industry-leading hard goods for four decades. From the cold waters of the Northeast to the warm waters of the North Shore, Xcel helps surfers comfortably surf to their highest abilities. We allow a surfer to stay out longer, stay warmer, and feel confident from the second their feet hit the water.

R&D is a crucial aspect to product success as well as a cornerstone of Xcel's position in the marketplace. We are a wetsuit and surf hard goods company first and foremost. We do not have the distractions of having to play to the fashion whims or soft goods segments of the marketplace. Each of our products are designed in the US, at our factory in Hawaii. The products undergo rigorous testing to insure the most competitive fit and performance standards. Our dedication to perfecting hard goods drives our business, and gives us first-mover advantage in technologies, materials and innovative design. There are no gimmicks. Every inch of the product serves a purpose. It is with that confidence that we instill trust and reliability in our ambassadors, partners and most importantly customers.

Thank you for 40 years of inspiration, commitment and success.



INFINITI SOLUTION L/S
SPRING 2MM



YOUTH INFINITI SOLUTION
L/S SPRING 2MM



INFINITI SOLUTION
L/S 2MM



PREMIUM STRETCH
RETRO S/S



PREMIUM STRETCH
RETRO L/S



YOUTH PREMIUM
STRETCH RETRO S/S



YOUTH PREMIUM
STRETCH RETRO L/S



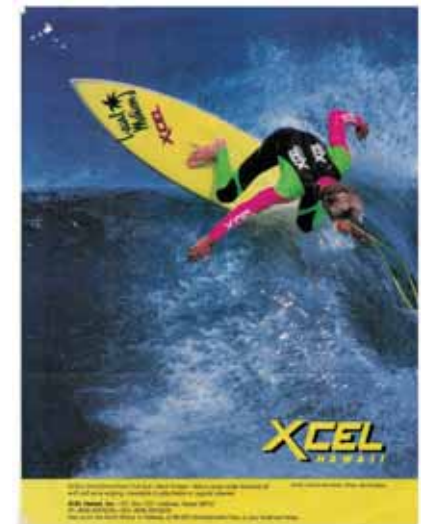
HEATHERED VENTX
RETRO S/S



HEATHERED VENTX
RETRO S/S



MEN'S OG RETRO
S/S TEE



TECHNOLOGY GUIDE



WEIGHTLESS, UNRESTRICTIVE MOVEMENT

Xcel's exclusive "Channel Flex" technology is a hydrophobic, channeled textile offering superior stretch and reduced weight. In addition, Channel Flex 2.0 offers the same benefits as above in a similar weave, while providing slightly less channel for a smoother finish. Both textiles offer our best in class stretch while also maintaining memory and rebound.



REFLECTED INTERNAL HEAT DISTRIBUTION

This latest advancement utilizes a metal lining under the textile that blocks cold temperatures from penetrating the outer layer and reflects heat generated within the wetsuit back towards the body, keeping you in a constant state of warmth.



LIGHTWEIGHT COMFORT AND WARMTH

A lightweight, thermo-generating yarn to maximize warmth without adding weight.



ENVIRONMENT SHOULD NEVER DICTATE PERFORMANCE

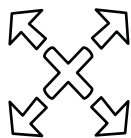
At Xcel, we strive to create products that allow you to perform at your highest level. Whether finding the perfect fit, seeking warmth in cold waters, or protection from the sun in the tropics, Xcel has you covered.

WARMTH



Utilizing the most innovative technologies to create unsurpassed warmth in any condition

STRETCH



We use the highest grade stretch materials while maintaining proper memory and rebound.

FIT



No matter how good the materials used, without a proper fit you're not going to get the full benefits. Fit is the difference.

WEIGHT



Striking a perfect balance, the weight (wet and dry) is taken into consideration for optimal performance.



ECO INITIATIVES

From greener product technologies to cleaner operation, Xcel constantly strives to minimize our environmental impact.



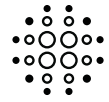
LIMESTONE NEOPRENE

Xcel uses earth-mined limestone to replace processed petrochemicals in our neoprene, reducing dependence on petroleum and the harmful practice of processing it.



OYSTER SHELL IN NEOPRENE

We now use recycled oyster shells in place of using calcium carbonate in our neoprene production.



DOPE-DYED YARN

Dope-dyeing infuses dye pigments into a molten plastic solution to produce colored yarns without the dyeing process. This saves tremendous amounts of water while reducing energy consumption and water pollution.



PAHS MINIMIZED FORMULATION

Xcel uses neoprene rubber foam formulated to eliminate nearly all of the polycyclic aromatic hydrocarbon (PAHs) substances.



RECYCLED POLYESTER

A wide selection of Xcel's fabrics are knitted with polyester yarns made from recycled plastic bottles. This helps reduce waste and material consumption at the same time.



NEOPRENE RECYCLING PROCESS

Xcel recycles as much neoprene production waste as possible, turning it into qualified production, thus minimizing the waste that goes to landfills.



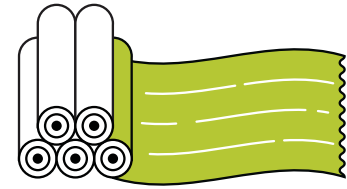
ECO CARBON BLACK

Carbon Black, one of the key ingredients of neoprene, can now be pyrolyzed from scrap rubber tires. This significantly reduces energy consumption and cuts CO₂ emission by 200g per wetsuit.



WATER-BASED GLUE

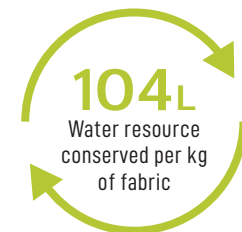
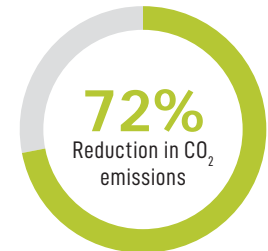
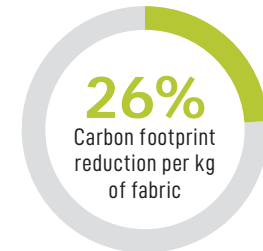
Xcel turned solvent-based laminating glue into water-based glue, eliminating harmful, volatile organic compounds (VOCs).



5,000kg
of neoprene waste
repurposed annually



45 plastic bottles
make up the fabric for one wetsuit



NEOPRENE



SKY ALLEN



DRYLOCK X

WATER-TIGHT CONSTRUCTION WITH UNPARALLELED WARMTH



MATERIAL

- 1 CHANNEL FLEX UPPER
- 2 CHANNEL FLEX 2.0 LOWER BODY
- 3 SECOND GENERATION CELLIANT BLACK HIGH PILE W/ HOLLOW FIBER CHEST TO KNEE
- 4 ULTRA STRETCH IR SLEEVE AND LOWER LEG
- 5 NANOPRENE LITE JAPANESE LIMESTONE
- 6 GLIDE SKIN COLLAR

DESIGN

- 7 EASY ENTRY SYSTEM
- 8 100% WATERPROOF ZIPPER W/ MAGNETIC CLOSURE
- 9 ENGINEERED FIT SYSTEM
- 10 DRYLOCK WRIST SEALS
- 11 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 12 STITCH-FREE POWER SEAM
- 13 TRIPLE GLUED SEAMS
- 14 FUSIONX TAPE
- 15 NEXSKIN ANKLE SEALS
- 16 WATER BASED GLUE



BLK: BLACK

DRYLOCK X 3/2MM
MC32DRP1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

DRYLOCK X 4/3MM
MC43DRP1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

DRYLOCK X 5/4MM
MC54DRP1

XS	S	MS	M	MT	ML	LS	L
LT	XLS	XL	XLT	2XL	2XLS	3XL	



BLK: BLACK

DRYLOCK X HOODED 5/4MM
MC54DHP1

XS	S	MS	M	MT	ML	LS	L
LT	XLS	XL	XLT	2XLS	2XL	3XL	



KEVIN SCHULZ / PHOTO: SCOTTY SHERIN

UNMATCHED WARMTH AND PERFORMANCE



MATERIAL

- 1 CHANNEL FLEX UPPER BODY
- 2 CHANNEL FLEX 2.0 LOWER BODY
- 3 SECOND GENERATION CELLIANT BLACK HIGH PILE W/ HOLLOW FIBER CHEST AND BACK
- 4 ULTRA STRETCH IR
- 5 NANOPRENE LITE JAPANESE LIMESTONE
- 6 GLIDE SKIN COLLAR

DESIGN

- 7 EASY ENTRY SYSTEM
- 8 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 9 ENGINEERED FIT SYSTEM
- 10 DRYLOCK WRIST SEALS
- 11 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 12 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 13 FUSIONX TAPE
- 14 NEXSKIN ANKLE SEALS
- 15 WATER BASED GLUE



BLK: BLACK

DRYLOCK 3/2MM
MC32DRY1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



BLK: BLACK

DRYLOCK 4/3MM
MC43DRY1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



BLK: BLACK

DRYLOCK 5/4MM
MC54DRY1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

DRYLOCK HOODED 4/3MM
MC43DHN1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

DRYLOCK HOODED 5/4MM
MC54DHN1

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

DRYLOCK HOODED 6/5MM
MC65DHN1

S	MS	M	MT	ML	LS	L	LT
XLS	XL	XLT	2XL	3XL			



ULTRA STRETCH IR

COMP X

INCREASED BLOOD FLOW WITH THE ULTIMATE FLEXIBILITY



MATERIAL

- 1 ALL CHANNEL FLEX
- 2 TDC CHEST TO ANKLE
- 3 NANOPRENE LITE JAPANESE LIMESTONE
- 4 GLIDE SKIN COLLAR

DESIGN

- 5 EASY ENTRY SYSTEM
- 6 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 7 ENGINEERED FIT SYSTEM
- 8 ONE PIECE FRONT AND BACK PANEL
- 9 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 10 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 11 FUSIONX TAPE
- 12 NEXSKIN WRIST & ANKLE SEALS



BLK: BLACK

COMP X 3/2MM
MN32C2CO

S	ST	MS	M	MT	LS	L	LT
XLS	XL	XLT	2XL				



BLK: BLACK

COMP X 4/3MM
MN43C2CO

S	ST	MS	M	MT	LS	L	LT
XLS	XL	XLT	2XL				



BLK: BLACK

COMP X 5/4MM
MN54C2CO

S	ST	MS	M	MT	ML	LS	L	LT	XL



BLK: BLACK

COMP X HOODED 4.5/3.5MM
MN45C2HO

XS	S	ST	MS	M	MT	LS	L
LT	XLS	XL	XLT	2XL			



BLK: BLACK

COMP X HOODED 5.5/4.5MM
MN55C2HO

XS	S	ST	MS	M	MT	LS	L
LT	XLS	XL	XLT	2XL			

SURF SHOP EXCLUSIVE



TDC smartfiber TECHNOLOGY

REFLECTED INTERNAL HEAT DISTRIBUTION



MATERIAL

- 1 ALL CHANNEL FLEX
- 2 RADIANT REBOUND CHEST TO ANKLE
- 3 NANOPRENE LITE JAPANESE LIMESTONE
- 4 GLIDE SKIN COLLAR

DESIGN

- 5 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
(ALSO AVAILABLE IN CURVED BACK ZIP WITH FULL BACK DAM)
- 6 ENGINEERED FIT SYSTEM
- 7 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 8 FUSIONX TAPE
- 9 NEXSKIN WRIST SEAL
- 10 WATER BASED GLUE



BLK: BLACK

INFINITI LTD 3/2MM
MN32Z2L9

S	MS	M	MT	ML	LS	L	LT
XLS	XL	XLT	2XL	3XL			



BLK: BLACK

INFINITI LTD 4/3MM
MN43Z2L9

S	MS	M	MT	ML	LS	L	LT
XLS	XL	XLT	2XL	3XL			



BLK: BLACK

INFINITI LTD 5/4MM
MN54Z2L9

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL		



BLK: BLACK

INFINITI LTD BACK ZIP 3/2MM
MN32ZCW9

S	MS	M	MT	ML	LS	L	LT
XLS	XL	XLT	2XLS	2XL	3XL		



BLK: BLACK

INFINITI LTD BACK ZIP 4/3MM
MN43ZCW9

S	MS	M	MT	ML	LS	L	LT
XLS	XL	XLT	2XLS	2XL	3XL		



BLK: BLACK

INFINITI LTD BACK ZIP 5/4MM
MN54ZCW9

S	MS	M	MT	ML	LS	L	LT
XLS	XL	XLT	2XLS	2XL	3XL		

SURF SHOP EXCLUSIVE



INFINITI

IDEAL CORE HEAT PRODUCTION



MATERIAL

- 1 CHANNEL FLEX UPPER BODY
- 2 RADIANT REBOUND CHEST
- 3 NEW PLUSH THERMO LITE INFRARED LOWER BODY
- 4 100% ULTRA FLEX LOWER BODY
- 5 NANOPRENE LITE JAPANESE LIMESTONE
- 6 GLIDE SKIN COLLAR
- 7 DOPE-DYE YARN

DESIGN

- 8 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 9 ENGINEERED FIT SYSTEM
- 10 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 11 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 12 FUSIONX TAPE
- 13 NEXSKIN WRIST & ANKLE SEALS
- 14 WATER BASED GLUE



BLK: BLACK

INFINITI 3/2MM
MR323Z20

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

INFINITI 4/3MM
MR433Z20

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

INFINITI 5/4MM
MR543Z20

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL	3XL	



BLK: BLACK

INFINITI HOODED 5/4MM
MR54ZH20

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



BLK: BLACK

INFINITI HOODED 6/5MM
MR65ZH20

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



PHOENIX

SUPERIOR STRETCH MEETS SEALED INFRARED WARMTH



MATERIAL

- 1 CHANNEL FLEX UPPER BODY
- 2 NEW PLUSH THERMO LITE INFRARED NECK TO ANKLE
- 3 100% ULTRA FLEX LOWER BODY
- 4 NANOPRENE LITE JAPANESE LIMESTONE
- 5 GLIDE SKIN COLLAR

DESIGN

- 6 WATERTIGHT ZIPPER
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 FUSIONX TAPE
- 10 NEXSKIN WRIST & ANKLE SEALS
- 11 WATER BASED GLUE



THERMOLITE IR



BGP: BLACK / GRAPHITE
BLA: BLACK / LEMONALE

PHOENIX 3/2MM MN32GBX0

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL		



BGP: BLACK / GRAPHITE

PHOENIX 4/3MM MN43GBX0

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL		



BLK: BLACK

PHOENIX 5/4MM MN54GBX0

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL		



KEVIN SCHULZ / PHOTO: JOE FOSTER

COMP

ENGINEERED FLEXIBILITY AND LIGHTWEIGHT WARMTH



MATERIAL

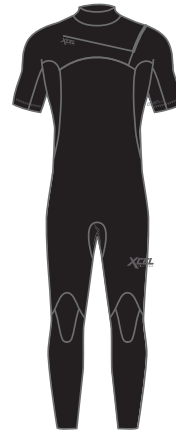
- 1 NEW PLUSH THERMO LITE INFRARED CHEST TO KNEE
- 2 100% ULTRA FLEX
- 3 NANOPRENE LITE JAPANESE LIMESTONE
- 4 GLIDE SKIN COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT ZIPPER
- 7 ENGINEERED FIT SYSTEM
- 8 ONE PIECE FRONT AND BACK PANEL

CONSTRUCTION

- 9 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 10 REINFORCED FUSIONX TAPED STRESS POINTS
- 11 WATER-BASED GLUE



BLK: BLACK

**COMP 2MM S/S FULL
MN22ZXCO**

XS	S	ST	MS	M	MT	ML
LS	L	LT	XLS	XL	XLT	2XL



BLK: BLACK

**COMP 2MM
MN20ZXCO**

XS	S	ST	MS	M	MT	ML
LS	L	LT	XLS	XL	XLT	2XL



BLK: BLACK

DFO: DARK FOREST / BLACK

CPB: CHILI PEPPER / BLACK

**COMP 3/2MM
MN32ZXCO**

XS	S	ST	MS	M	MT	ML
LS	L	LT	XLS	XL	XLT	2XL



BLK: BLACK

DFO: DARK FOREST / BLACK

**COMP 4/3MM
MN43ZXCO**

XS	S	ST	MS	M	MT	ML
LS	L	LT	XLS	XL	XLT	2XL



BLK: BLACK

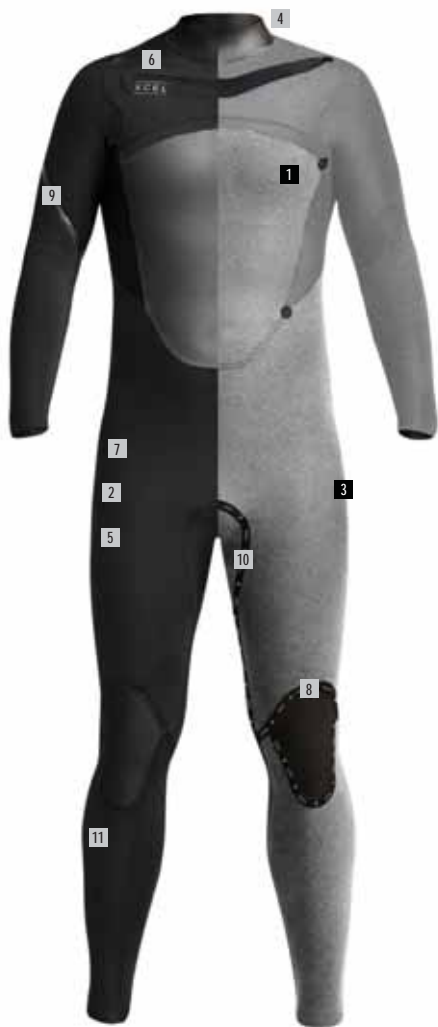
DFO: DARK FOREST / BLACK

**COMP 5/4MM
MN54ZXCO**

XS	S	ST	MS	M	MT	ML
LS	L	LT	XLS	XL	XLT	2XL



THERMOLITE IR



MATERIAL

- 1 NEW PLUSH THERMO LITE INFRARED CHEST TO ANKLE
- 2 100% HIGH PERFORMANCE STRETCH
- 3 SUPERPRENE JAPANESE LIMESTONE
- 4 GLIDE SKIN COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT ZIPPER (ALSO AVAILABLE IN BACK ZIP WITH FULL DAM)
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 "S" SEAL UPPER BODY
- 10 FUSIONX TAPED LOWER BODY
- 11 WATER-BASED GLUE



GBA: GRAPHITE / BLACK

AXIS X 3/2MM MT32Z2SO

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL		



GBA: GRAPHITE / BLACK

AXIS X 4/3MM MT43Z2SO

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XL		



GBA: GRAPHITE / BLACK

AXIS X 5/4MM MT54Z2SO

XS	S	ST	MS	M	MT	ML	L
LT	XL	XLT	2XL	3XL			



BLK: BLACK

AXIS X HOODED 5/4MM MT54ZSHO

S	ST	MS	M	MT
ML	L	LT	XL	2XL



JB: JET BLACK

MB: MIDNIGHT BLUE / BLACK

AXIS X BACK ZIP 4/3MM MT43AOSO

XS	S	MS	M	MT	ML	LS	L
LT	XLS	XL	XLT	2XLS	2XL	3XL	



BLK: BLACK

MB: MIDNIGHT BLUE / BLACK

AXIS X BACK ZIP 5/4MM MT54AOSO

XS	S	MS	M	MT	ML	LS	L
LT	XLS	XL	XLT	2XLS	2XL	3XL	



THERMOLITE IR

AXIS

IDEAL COMFORT AND WARMTH



BLK:
BLACK

AXIS 3/2MM
MN32AXGO

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



BLK:
BLACK

AXIS 4/3MM
MN43AXGO

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



BLK:
BLACK

AXIS 5/4MM
MN54AXGO

XS	S	ST	MS	M	MT	ML	LS
L	LT	XLS	XL	XLT	2XLS	2XL	3XL



MATERIAL

- 1 NEW PLUSH THERMO LITE INFRARED CHEST
- 2 100% PERFORMANCE STRETCH
- 3 SUPERPRENE JAPANESE LIMESTONE
- 4 NYLON COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT BACK ZIP
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 REINFORCED FUSIONX TAPED STRESS POINTS
- 10 WATER-BASED GLUE

THERMOLITE IR

DRYLOCK

UNMATCHED WARMTH AND PERFORMANCE



MATERIAL

- 1 CHANNEL FLEX UPPER BODY
- 2 CHANNEL FLEX 2.0 LOWER BODY
- 3 SECOND GENERATION CELLIANT BLACK HIGH PILE W/ HOLLOW FIBER CHEST AND BACK
- 4 ULTRA STRETCH IR
- 5 NANOPRENE LITE JAPANESE LIMESTONE
- 6 NYLON COLLAR

DESIGN

- 7 EASY ENTRY SYSTEM
- 8 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 9 ENGINEERED FIT SYSTEM
- 10 DRYLOCK WRIST SEALS
- 11 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 12 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 13 FUSIONX TAPE
- 14 NEXSKIN ANKLE SEALS
- 15 WATER BASED GLUE



BLK: BLACK

DRYLOCK 4/3MM
WC43DRYO

4	6	6T	8S	8	8T	10S	10	10T	12



BLK: BLACK

DRYLOCK 5/4MM
WC54DRYO

4	6	8	8T	10



BLK: BLACK

DRYLOCK HOODED 6/5MM
WC65DH20

4	6	8	8T	10



ULTRA STRETCH IR



BROOKE KNOX / PHOTO: BROKE DOPE

COMP X

INCREASED BLOOD FLOW WITH THE ULTIMATE FLEXIBILITY



MATERIAL

- 1 ALL CHANNEL FLEX
- 2 TDC CHEST TO ANKLE + HOOD
- 3 100% HIGH PERFORMANCE STRETCH
- 4 NANOPRENE LITE JAPANESE LIMESTONE
- 5 CINCH AND SMOOTH SKIN FACE SEAL

DESIGN

- 6 EASY ENTRY SYSTEM
- 7 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 8 ENGINEERED FIT SYSTEM
- 9 ONE PIECE FRONT PANEL
- 10 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 11 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 12 FUSIONX TAPE
- 13 NEXSKIN WRIST & ANKLE SEALS



BLK:
BLACK

COMP X HOODED 5.5/4.5MM WN55C2HO

4	6	6T	8S	8	8T	10S	10	10T	12	14



SHELBY DETMERS / PHOTO: ADAM POP



TDC smartfiber
TECHNOLOGY

INFINITI

IDEAL CORE HEAT PRODUCTION



MATERIAL

- 1 CHANNEL FLEX UPPER BODY
- 2 RADIANT REBOUND CHEST *CHEST TO ANKLE IN THE INFINITI LTD
- 3 PLUSH THERMO LITE INFRARED LOWER BODY
- 4 100% ULTRA FLEX LOWER BODY
- 5 NANOPRENE LITE JAPANESE LIMESTONE
- 6 NYLON COLLAR
- 7 DOPE-DYE YARN

DESIGN

- 8 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 9 ENGINEERED FIT SYSTEM
- 10 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 11 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 12 FUSIONX TAPE
- 13 NEXSKIN WRIST & ANKLE SEALS
- 14 WATER BASED GLUE



BLK: BLACK

**INFINITI 3/2MM
WR323Z20**

2	4	6	6T	8S	8
8T	10S	10	10T	12	



BLK: BLACK

**INFINITI 4/3MM
WR433Z20**

2	4	6	6T	8S	8
8T	10S	10	10T	12	



BLK: BLACK

**INFINITI 5/4MM
WR543Z20**

4	6	8S	8	8T	10S
10	10T	12	14		



BLK: BLACK

**INFINITI HOODED 5/4MM
WR54ZH20**

4	6	8S	8	8T	10S
10	10T	12	14		



BLK: BLACK

**INFINITI HOODED 6/5MM
WR65ZH20**

4	6	8S	8	8T	10S
10	10T	12	14		





MATERIAL

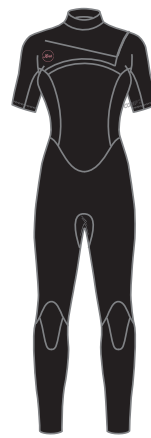
- 1 NEW PLUSH THERMO LITE INFRARED CHEST TO KNEE
- 2 100% ULTRA FLEX
- 3 NANOPRENE LITE JAPANESE LIMESTONE
- 4 NYLON COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT ZIPPER
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 REINFORCED FUSIONX TAPED STRESS POINTS
- 10 WATER-BASED GLUE



BLK:
BLACK

**COMP 2MM S/S FULL
WN22ZXAO**

2	4	6	6T	8S	8
8T	10S	10	10T	12	14



BLF:
BLACK / BLACK FLOWER GTF:
GRAPHITE / TINFOIL FLOWER

**COMP 3/2MM
WN32ZXCO**

2	4	6	6T	8S	8
8T	10S	10	10T	12	14



BLF:
BLACK / BLACK FLOWER GTF:
GRAPHITE / TINFOIL FLOWER

**COMP 4/3MM
WN43ZXCO**

2	4	6	6T	8S	8
8T	10S	10	10T	12	14



BLF:
BLACK / BLACK FLOWER GTF:
GRAPHITE / TINFOIL FLOWER

**COMP 5/4MM
WN54ZXCO**

4	6	6T	8	8T	10S	10	10T	12	14



THE THERMOLITE LR



PATTERN DETAIL

AXIS X

SEALED WARMTH AND STRENGTH



MATERIAL

- 1 NEW PLUSH THERMO LITE INFRARED CHEST TO ANKLE
- 2 100% HIGH PERFORMANCE STRETCH
- 3 SUPERPRENE JAPANESE LIMESTONE
- 4 NYLON COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT ZIPPER (ALSO AVAILABLE IN BACK ZIP WITH FULL DAM)
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 "S" SEAL UPPER BODY
- 10 FUSIONX TAPED LOWER BODY
- 11 WATER-BASED GLUE



BLK: BLACK

**AXIS X 3/2MM
WT32Z2SO**

4	6	6T	8S	8
8T	10	10T	12	



BLK: BLACK

**AXIS X 4/3MM
WT43Z2SO**

4	6	6T	8S	8
8T	10	10T	12	



BBF: BLACK / BLACK FLOWER

**AXIS X 5/4MM
WT54Z2SO**

4	6	6T	8S	8
8T	10	10T	12	



BLK: BLACK

**AXIS X HOODED 5/4MM
WT54ZSHO**

4	6	8S	8	8T	10	10T	12



BLK: BLACK

GMM: GRAPHITE / MULBERRY FLOWER
BLK: BLACK / BLACK FLOWER

**AXIS X BACK ZIP 4/3MM
WT43AXSO**

4	6	6T	8S	8	8T	10S	10	10T	12



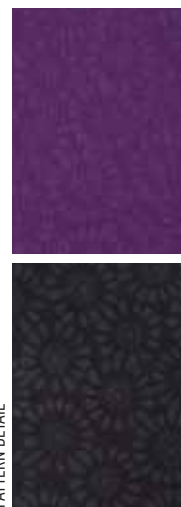
BLK: BLACK

GMM: GRAPHITE / MULBERRY FLOWER
BLK: BLACK / BLACK FLOWER

**AXIS X BACK ZIP 5/4MM
WT54AXSO**

4	6	6T	8S	8	8T	10S	10	10T	12

PATTERN DETAIL



THERMOLITE IR



MATERIAL

- 1 NEW PLUSH THERMO LITE INFRARED CHEST
- 2 100% PERFORMANCE STRETCH
- 3 SUPERPRENE JAPANESE LIMESTONE
- 4 NYLON COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT BACK ZIP
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 REINFORCED FUSIONX TAPED STRESS POINTS
- 10 WATER-BASED GLUE

THERMOLITE IR



BLF: BLACK / BLACK FLOWER
BTD: BLACK / BLUE TIE DYE

AXIS BACK ZIP 3/2MM WN32AXGO

4	6	6T	8S	8	8T	10	10T	12



BLF: BLACK / BLACK FLOWER
BTD: BLACK / BLUE TIE DYE

AXIS BACK ZIP 4/3MM WN43AXGO

4	6	6T	8S	8	8T	10	10T	12



BLF: BLACK / BLACK FLOWER
BTD: BLACK / BLUE TIE DYE

AXIS BACK ZIP 5/4MM WN54AXGO

4	6	6T	8S	8	8T	10S	10	12	14

PATTERN DETAIL



COMP X

INCREASED BLOOD FLOW WITH THE ULTIMATE FLEXIBILITY



MATERIAL

- 1 CHANNEL FLEX UPPER BODY
- 2 NEW THERMO LITE INFRARED CHEST TO ANKLE
- 3 100% HIGH PERFORMANCE STRETCH
- 4 NANOPRENE LITE JAPANESE LIMESTONE
- 5 DOPE DYE YARN

DESIGN

- 6 EASY ENTRY SYSTEM
- 7 SEMI-DRY ZIPPER W/ MAGNETIC CLOSURE
- 8 ENGINEERED FIT SYSTEM
- 9 ONE PIECE FRONT AND BACK PANEL
- 10 BACK KNEE FLEX GROOVES

CONSTRUCTION

- 11 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 12 FUSIONX TAPE
- 13 WATER BASED GLUE



CPG:
CHILI PEPPER / GUNMETAL

COMP X 3/2MM
KN32Z2CO

8	10	12	14	16



CPG:
CHILI PEPPER / GUNMETAL

COMP X 4/3MM
KN43Z2CO

8	10	12	14	16



GRB:
GRAPHITE / BLACK

COMP X 5/4MM
KN54Z2CO

8	10	12	14	16



GUN:
GUNMETAL

COMP X HOODED 4.5/3.5MM
KN45ZCHO

10	12	14	16



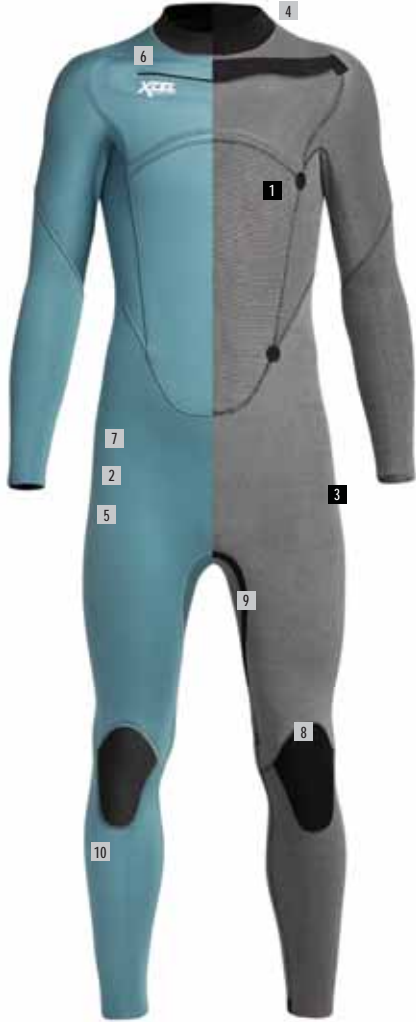
THERMOLITE IR



TREVOR BERRY / PHOTO: BRENT FLATTEN

COMP

ENGINEERED FLEXIBILITY AND LIGHTWEIGHT WARMTH



MATERIAL

- 1 NEW PLUSH THERMO LITE INFRARED CHEST
- 2 100% ULTRA FLEX
- 3 NANOPRENE LITE JAPANESE LIMESTONE
- 4 NYLON COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT ZIPPER
- 7 ENGINEERED FIT SYSTEM

CONSTRUCTION

- 8 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 9 REINFORCED FUSIONX TAPED STRESS POINTS
- 10 WATER-BASED GLUE



GRA: GRAPHITE MNB: MIDNIGHT BLUE

**COMP 3/2MM
KN32ZXCO**

6	8	10	12	14	16



GRA: GRAPHITE MNB: MIDNIGHT BLUE

**COMP 4/3MM
KN43ZXCO**

6	8	10	12	14	16



GRA: GRAPHITE MNB: MIDNIGHT BLUE

**COMP 5/4MM
KN54ZXCO**

6	8	10	12	14	16



FTB: FAINT BLUE

**COMP HOODED 4.5/3.5MM
KN45XCHO**

6	8	10



THERMOLITE IR



MATERIAL

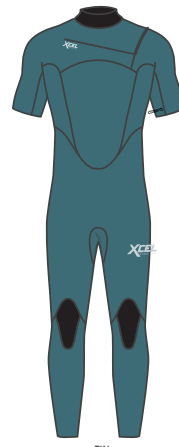
- 1 NEW PLUSH THERMO LITE INFRARED CHEST
- 2 100% PERFORMANCE STRETCH
- 3 SUPERPRENE JAPANESE LIMESTONE
- 4 NYLON COLLAR
- 5 DOPE-DYE YARN

DESIGN

- 6 WATERTIGHT BACK ZIP
- 7 ENGINEERED FIT SYSTEM
- 8 ANKLE ZIPS

CONSTRUCTION

- 9 TRIPLE GLUED AND BLIND STITCHED SEAMS
- 10 REINFORCED FUSIONX TAPED STRESS POINTS
- 11 WATER-BASED GLUE



TIN:
TINFOIL

AXIS BACK ZIP 2MM S/S FULL
KN22ZXCO

4	6	8	10	12	14	16



GRE: GRAPHITE
BTD: BLACK / BLUE TIE DYE

AXIS BACK ZIP 3/2MM
W/ ANKLE ZIPS
KN32AXGO

4	6	8	10	12	14	16



GRE: GRAPHITE
BTD: BLACK / BLUE TIE DYE

AXIS BACK ZIP 4/3MM
W/ ANKLE ZIPS
KN43AXGO

4	6	8	10	12	14	16



GRE: GRAPHITE
BTD: BLACK / BLUE TIE DYE

AXIS BACK ZIP 5/4MM
W/ ANKLE ZIPS
KN54AXGO

4	6	8	10	12	14	16

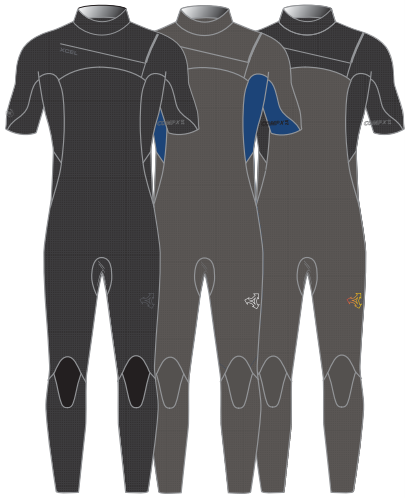


THERMOLITE IR

PATTERN DETAIL



MEN'S SPRINGSUITS



BLK: BLACK
GSA: GRAPHITE / SAPPHIRE
GRB: GRAPHITE / BLACK

COMP X S/S FULL 2MM MN22Z2C2



- Xcel's exclusive "Channel Flex 2.0" providing weightless unrestrictive movement throughout the exterior
- Plush "Thermo Lite Infrared" interior from the chest to knee to maximize warmth
- One-piece front and back panel for ultimate performance.
- Semi-Dry Zipper with Magnetic Closure
- Triple glued and blind stitched seams with Fusion X tape in lower body
- Eco Friendly Limestone neoprene with Aqua glue process.

	XS	S	ST	MS	M	MT	ML
BLK							
GSA							
GRB							
	LS	L	LT	XLS	XL	XLT	2XL
BLK							
GSA							
GRB							



BLK: BLACK

COMP X L/S SPRING 2MM MN21Z2C1



- Xcel's exclusive "Channel Flex" upper body providing weightless unrestrictive movement along with Ultra Flex throughout the rest of the body.
- Plush "Thermo Lite Infrared" interior from the chest to knee to maximize warmth
- One-piece front and back panel for ultimate performance.
- Semi-Dry Zipper with Magnetic Closure
- Triple glued and blind stitched seams with Fusion X tape in lower body
- Eco Friendly Limestone neoprene with Aqua glue process.

	S	MS	M	MT	ML
BLK					
	LS	L	LT	XL	2XL
BLK					



BLK: BLACK

COMP X S/S SPRING 2MM MN20Z2C1



- Xcel's exclusive "Channel Flex" upper body providing weightless unrestrictive movement along with Ultra Flex throughout the rest of the body
- Plush "Thermo Lite Infrared" interior from the chest to knee to maximize warmth
- One-piece front and back panel for ultimate performance
- Semi-Dry Zipper with Magnetic Closure
- Triple glued and blind stitched seams with Fusion X tape in lower body
- Eco Friendly Limestone neoprene with Aqua glue process.

	XS	S	MS	M	MT	ML
BLK						
	LS	L	LT	XL	2XL	
BLK						



BLK: BLACK
GSA: GRAPHITE / SAPPHIRE

AXIS L/S BACK ZIP SPRING 2MM MN211AX9



- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	XS	S	MS	M	ML	L	XL	2XL	3XL
BLK									
GSA									



BBK: BLACK
GSA: GRAPHITE / SAPPHIRE

AXIS S/S BACK ZIP SPRING 2MM MN210AX9



- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	XS	S	MS	M	ML	L	XL	2XL	3XL	4XL
BBK										
GSA										



BRW:
BLACK / RED / WHITE

**INFINITI SOLUTION L/S
SPRING 2MM
MN211ZF2**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Plush "Thermo Lite Infrared" interior from the chest to leg
- Easy access Front Zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	XS	S	MS	M	ML	L	XL	2XL
BRW								



BLK:
BLACK

**AXIS BACK ZIP SHORT
JOHN 2MM
MN208AX1**

FL

- High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and durable flat seam construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	XS	S	MS	M	ML	L	XL	2XL	3XL
BLK									



BSL:
BLACK

**AXIS BACK ZIP LONG
JOHN 2MM
MN209AX5**

FL

- High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and durable flat seam construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	S	MS	M	ML	L	XL	2XL
BSL							



BBK:
BLACK

**AXIS S/S BACK ZIP FULL 2MM
MX212AX9**

GB

- High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Texture skin front and back chest for wind shear
- Triple glued and blind stitched seams with reinforced FusionX tape
- Eco Friendly Limestone neoprene with Aqua glue process

	XS	S	MS	M	MT	ML	LS
BBK							
BBK	L	LT	XLS	XL	XLT	2XL	



BLR:
BLACK

**AXIS FLATLOCK L/S
BACK ZIP FULL 3/2MM
MN32AX19**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and durable Flat Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	XS	S	MS	M	MT	ML	L	XL	2XL
BLR									

WOMEN'S SPRINGSUITS

NEOPRENE



BGL:
BLACK / GLACIER BLUE

**AXIS FLATLOCK L/S BACK ZIP
FULL 3/2MM
WN32AX22**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and durable Flat Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	4	6	8S	8	10S	10	12	14
BGL								



BLK:
BLACK

**AXIS S/S BACK ZIP
SPRING 2MM
WN210AX9**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	4	6	8	10	12	14	16
BLK							



BLK:
BLACK

**AXIS L/S BACK ZIP SPRING 2MM
(BIKINI CUT)
WN227AX2**

GB

- High Performance stretch throughout exterior for maximum flexibility
- Triple glued and blind stitched seams
- Easy access back zip design
- Eco Friendly Limestone neoprene with Aqua glue process

	2	4	6	8	10	12
BLK						



GGL:
GRAPHITE / GLACIER BLUE



BSA:
BLACK / SAPPHIRE



BMP:
BLACK / BLACK MONSTERA
GLE:
GRAPHITE / LEMONGRASS



BMP:
BLACK / BLACK MONSTERA



BLE:
BLACK / LEMONGRASS

**AXIS L/S BACK ZIP SPRING 2MM
(CHEEKY CUT)
WN201AX2**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	2	4	6	8	10	12
GGL						

**AXIS L/S BACK ZIP SPRING 2MM
(BOY SHORT CUT)
WN221AX2**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	2	4	6	8	10	12	14
BSA							

**AXIS S/S BACK ZIP SPRING 2MM
(BOY SHORT CUT)
WN220AX2**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	2	4	6	8	10	12
BMP						
GLE						

**AXIS V BACK SHORT
JANE 1MM
(BOY SHORT CUT)
WN108AX2**

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Tank V back design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	2	4	6	8	10	12	14
BMP							

**AXIS GLIDESKIN
SLEEVELESS 2MM
(CHEEKY CUT)
WG202AX2**

FL

- Glide Skin front and back center body
- High Performance stretch
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	2	4	6	8	10	12
BLE						

YOUTH SPRINGSUITS



FBW:
FAINT BLUE / WHITE

YOUTH AXIS FLATLOCK L/S BACK ZIP FULL 3/2MM KN32AX20

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design with comfortable and durable flat seam construction
- Flat Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	6	8	10	12	14	16
FBW						



BGC:
BLACK / GREEN CAMO

YOUTH COMP S/S FULL 2MM KN22ZXC0

GB

- High Performance stretch throughout exterior for maximum flexibility
- Slanted Front Chest Zip design
- Triple glued and blind stitched seams
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	8	10	12	14	16
BGC					



BGC:
BLACK / GREEN CAMO
SAP:
SAPPHIRE

YOUTH AXIS S/S BACK ZIP SPRING 2MM KN210AX2

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	6	8	10	12	14	16
BGC						
SAP						



SLW:
SAPPHIRE / LEMONALE / WHITE

YOUTH INFINITI SOLUTION L/S SPRING 2MM KN211ZF2

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Plush "Thermo Lite Infrared" interior from the chest to leg
- Easy access Front Zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	6	8	10	12	14	16
SLW						



GGL:
GRAPHITE / GLACIER BLUE

GIRLS' AXIS S/S BACK ZIP SPRING 2MM GN210AX2

FL

- 100% High Performance stretch throughout exterior for maximum flexibility
- Easy access back zip design
- Comfortable and Durable Flatlock Lock construction
- Eco Friendly Limestone neoprene with Aqua glue process
- Engineered Fit

	6	8	10	12	14	16
GGL						








BLK:
BLACK

CAM:
CAMO

HBB:
HEATHER BLACK / BLUE

**INFINITI 18.5" BOARDSHORT
(HOLLYWOOD WAIST BAND W/
SILICONE BEADS INSIDE)
M1311INF**

-  Silicone Inner Waist Band
-  Lasso Waist Lace
-  4-Way Ultra Stretch
-  Welded Seam Technology
-  Laser Cutleg Hem
-  Side Welded Pocket W/ Key Loop





	28	29	30	31	32	33	34	36	38
BLK									
CAM									
HBB									



BKG:
BLACK

OLB:
OLIVE

**COMP 19" BOARDSHORT
(W/ VELCRO FLAP POCKET)
M1301COM**

-  Lasso Waist Lace
-  4-Way Ultra Stretch
-  Mesh side pocket w/key loop
-  Triple needle stitch





	28	29	30	31	32	33	34	36	38
BKG									
OLB									



CBA:
CAMO / BLACK

TGG:
TIGER SHARK / GREY

**AXIS 17" BOARDSHORT
(W/ ZIPPERED BACK POCKET)
M1331AX1**

-  Elastic waist w/smooth liner
-  Lasso Waist Lace
-  4-Way Ultra Stretch
-  Mesh side pocket
-  Zip back pocket w/key loop

	S	M	L	XL
CBA				
TGG				

BOOTS



GUM:
BLACK / GUM

INFINITI SPLIT TOE REEF BOOT 1MM

AN153817

	5	6	7	L	9	10	11	12	13
GUM									



BLK:
BLACK

REEF WALKER 1MM

AN018813

	5	6	7	L	9	10	11	12	13
BLK									



BFP:
PINK

BEB:
ELECTRIC BLUE

TODDLER REEF WALKER 1MM

ANK18817

	1	2	3	4
BEB				
BFP				

FIN SOCKS



BLK:
BLACK

HALF FIN SOCKS 2MM

AN008288

	XS	S	M	L	XL	2XL
BLK						



BLK:
BLACK

FULL FIN SOCKS 2MM

AN008588

	XS	S	M	L	XL	2XL
BLK						

GLOVES



BLK:
BLACK

ANTI GLOVE

AJY09386

WATER TEMP: 54° - 65° F

	XS	S	M	L	XL
BLK					



KIRON LABOUR / PHOTO: GONZO

PADDLE SHORTS



BLK:
BLACK

MEN'S CELLIANT PADDLE SHORT 1MM
MN4101C8

TDC	smartfiber TECHNOLOGY					
	XS	S	M	L	XL	2XL
BLK						



BLK:
BLACK

MEN'S PADDLE SHORT 3/0.5MM
MN310121

	XS	S	M	L	XL	2XL
BLK						



BKG:
BLACK / GUNMETAL

WOMEN'S PADDLE SHORT 3/1MM
WN310118

	XS	S	M	L	XL	2XL
BKG						

PADDLE GLOVES



BLK:
BLACK

PADDLE GLOVE COVERED THUMB, OPEN FINGERS
ALTC7357

	XXS	XS	S	M	L	XL	2XL
BLK							



BLK:
BLACK

PADDLE GLOVE OPEN FINGER & THUMB
AL007356

	XXS	XS	S	M	L	XL	2XL
BLK							



KIRON LABOUR, EMI ERICKSON / PHOTO: TARKINGTON

DRYLOCK BOOTS



- CHANNEL FLEX
- CELLIANT BLACK
- DRYLOCK ANKLE SEALS
- QUICK-DRY FIBERS
- PULL UP ANKLE LOOP
- TAITEX OUTER SEAM
- ERGO STRAP DESIGN
- 3 DIMENSIONAL FOOT MOLD
- SINGLE RUBBER BOTTOM
- TAPED SEAMS



BLK:
BLACK

GUM:
BLACK / GUM

DRYLOCK SPLIT TOE BOOT 3MM
ACV39019

	5	6	7	8	9	9.5	10	10.5	11	11.5	12	13
BLK												
GUM												



BGR:
BLACK / GREY

DRYLOCK ROUND TOE BOOT 3MM
ACV39819

	5	6	7	8	9	10	11	12	13
BGR									



BGR:
BLACK / GREY

DRYLOCK SPLIT TOE BOOT 5MM
ACV59019

	5	6	7	8	9	10	11	12	13
BGR									



BGR:
BLACK / GREY

DRYLOCK ROUND TOE BOOT 5MM
ACV59819

	5	6	7	8	9	9.5	10	10.5	11	12	13
BGR											



GUM:
BLACK / GUM

BGR:
BLACK / GREY

DRYLOCK ROUND TOE BOOT 7MM
ACV79819

	5	6	7	8	9	9.5	10	10.5	11	12	13
BGR											
GUM											

INFINITI BOOTS



- NEW THERMO LITE INFRARED
- NEW TEXTURED EXTERIOR
- ADJUSTABLE STRAP
- TAPED SEAMS
- QUICK-DRY FIBERS
- PULL UP ANKLE LOOP
- ENGINEERED DESIGN
- SINGLE RUBBER BOTTOM



BLK:
BLACK

**WOMEN'S/YOUTH INFINITI
SPLIT TOE BOOT 3MM**
ANW37020

	5	6	7	8	9	10
BLK						



CBA: SURF SHOP
EXCLUSIVE

CBA:
CAMO / BLACK

BLK:
BLACK

INFINITI SPLIT TOE BOOT 3MM
AN037020

	5	6	7	8	9	10	11	12	13
BLK									
CBA									



BLK:
BLACK

INFINITI SPLIT TOE BOOT 5MM
AN057020

	5	6	7	8	9	10	11	12	13
BLK									



CBA: SURF SHOP
EXCLUSIVE

CBA:
CAMO / BLACK

BLK:
BLACK

INFINITI ROUND TOE BOOT 5MM
AN057820

	5	6	7	8	9	10	11	12	13
BLK									
CBA									



BLK:
BLACK

INFINITI ROUND TOE BOOT 8MM
AN087820

	5	6	7	8	9	10	11	12	13
BLK									

COMP X BOOTS



- LIQUID NEOPRENE EXTERIOR
- GLUED AND BLIND STITCHED
- ENGINEERED DESIGN
- PULL UP ANKLE LOOP
- SPLIT TOE
- DECONSTRUCTED STRAPLESS DESIGN
- ULTRA THIN SOLE



BLK:
BLACK

COMP X SPLIT TOE BOOT 3MM
ANC36020

	6	7	8	9	10	11	12	13
BLK								

COMP BOOTS



- GLUED AND BLIND STITCHED
- ENGINEERED DESIGN
- PULL UP ANKLE LOOP
- SPLIT TOE
- DECONSTRUCTED STRAPLESS DESIGN
- ULTRA THIN SOLE



BLK:
BLACK

COMP SPLIT TOE BOOT 3MM
AN36COM7

	6	7	8	9	10	11	12	13
BLK								



SURF SHOP EXCLUSIVE

KEVIN SCHULZ / PHOTO: SCOTTY SHERIN

AXIS BOOTS



BLK:
BLACK

AXIS SPLIT TOE BOOT 3MM
AN380X18

	5	6	7	8	9	10	11	12	13
BLK									



BLK:
BLACK

AXIS ROUND TOE BOOT 3MM
AN388X18

	5	6	7	8	9	10	11	12	13
BLK									



BLK:
BLACK

AXIS ROUND TOE BOOT 5MM
AN588X18

	5	6	7	8	9	10	11	12	13
BLK									



BLK:
BLACK

TODDLER AXIS ROUND TOE BOOT 3MM

W/ SHORT ZIP ON SIDE
ANK388X8

	1	2	3	4	5
BLK					



BLK:
BLACK

TODDLER AXIS ROUND TOE BOOT 5MM

W/ SHORT ZIP ON SIDE
ANK588X8

	1	2	3	4	5
BLK					

VENTIPRENE BOOT AND REEF BOOT



GUM:
BLACK / GUM

INFINITI SPLIT TOE REEF BOOT 1MM
AN153817

	5	6	7	8	9	10	11	12	13
GUM									



BLK:
BLACK

REEF WALKER 1MM
AN018813

	5	6	7	8	9	10	11	12	13
BLK									



BFP:
PINK

BEB:
ELECTRIC BLUE

TODDLER REEF WALKER 1MM
ANK18817

	1	2	3	4
BEB				
BFP				



BLK:
BLACK

FULL FIN SOCKS 2MM
AN008588

	XS	S	M	L	XL	2XL
BLK						



BLK:
BLACK

HALF FIN SOCKS 2MM
AN008288

	XS	S	M	L	XL	2XL
BLK						

DRYLOCK GLOVES



- QUICK-DRY FIBERS
- ENGINEERED DESIGN
- CELLIANT BLACK
- GRIP PALMS
- TAITEX OUTER SEAM
- TEXTURED OUTER SKIN
- DRYLOCK WRIST SEALS



BLK:
BLACK

**DRYLOCK TEXTURE SKIN
5 FINGER GLOVE 3MM**
ACV39387

	XXS	XS	S	M	L	XL
BLK						



BLK:
BLACK

**DRYLOCK TEXTURE SKIN
5 FINGER GLOVE 5MM**
ACV59387

	XXS	XS	S	M	L	XL
BLK						



BLK:
BLACK

**DRYLOCK TEXTURE SKIN
3 FINGER GLOVE 5MM**
ACV57387

	XXS	XS	S	M	L	XL
BLK						



BLK:
BLACK

**DRYLOCK TEXTURE SKIN
MITTEN 7MM**
ACV77387

	XXS	XS	S	M	L	XL
BLK						

INFINITI GLOVES



NEW THERMO LITE INFRARED
 NEW TEXTURED EXTERIOR
 TAITEX OUTER SEAM
 ENGINEERED DESIGN
 QUICK-DRY FIBERS
 GRIP PALMS



BLK:
 BLACK

INFINITI 5 FINGER GLOVE 1.5MM

AN193820

THERMOLITE **IR**

	XXS	XS	S	M	L	XL
BLK						



BLK:
 BLACK

INFINITI 5 FINGER GLOVE 3MM

AN039380

THERMOLITE **IR**

	XXS	XS	S	M	L	XL
BLK						



BLK:
 BLACK

INFINITI 3 FINGER GLOVE 5MM

AN057380

THERMOLITE **IR**

	XXS	XS	S	M	L	XL
BLK						



BLK:
 BLACK

INFINITI MITTEN 5MM

AN557380

THERMOLITE **IR**

	XXS	XS	S	M	L	XL
BLK						



BLK:
 BLACK

TODDLER INFINITI 5 FINGER GLOVE 3MM

ANK39388

	S/M	L/XL
BLK		

COMP X GLOVES



BLK:
BLACK

COMP X 5 FINGER GLOVE 2MM
ANC29380

	XXS	XS	S	M	L	XL
BLK						



BLK:
BLACK

COMP X 5 FINGER GLOVE 4MM
ANC49380

	XXS	XS	S	M	L	XL
BLK						

COMP GLOVES

ULTRA THIN AND LIGHTWEIGHT STITCH-FREE CONSTRUCTION
TEXTURED PALM FOR GRIP GREAT DEXTERITY
DURABLE CLOSED-CELL SKIN



BLK:
BLACK

ANTI GLOVE
AJY09386

	XS	S	M	L	XL
BLK					



CHANNEL FLEX
THERMO DRY CELLIANT (TDC) LINING
LIGHTWEIGHT COMFORT
TEXTURED PALM FOR GRIP
ENGINEERED FIT



DRYLOCK HOODS

ALL NEW CELLIANT BLACK
QUICK-DRY FIBERS
ENGINEERED DESIGN
SOFT GLIDESKIN OUTER

TAPED SEAM
CINCH AND SMOOTH SKIN SEAL
LOW PROFILE BILL
GLUED AND BLIND STITCHED



BLK:
BLACK



BLK:
BLACK

DRYLOCK HOOD 2MM
W/ BILL & NECK DAM
AG008257



	S	M	L	XL
BLK				

DRYLOCK HOOD 3MM
W/ BILL & NECK DAM
AG008350



	S	M	L	XL
BLK				

INFINITI LTD HOOD

RADIANT REBOUND
CHANNEL FLEX
ENGINEERED DESIGN
TAPED SEAM

CINCH AND SMOOTHSKIN SEAL
GLUED AND BLIND STITCHED



BLK:
BLACK

INFINITI LTD HOOD 2MM
ANR82719



RADIANT REBOUND

	XS	S	M	L	XL
BLK					

AXIS CAPS

NEW THERMO LITE INFRARED
QUICK-DRY FIBERS
ENGINEERED DESIGN
CINCH AND BARREL LOCK



BLK:
BLACK

AXIS HOOD 2MM
AN082819

	XS	S	M	L	XL
BLK					



BLK:
BLACK

AXIS CAP 2MM
W/ BILL
AN082540

THERMOLITE IR

	S	M	L	XL
BLK				

LAYERING TOPS

QUICK-DRY FIBERS
ENGINEERED DESIGN
TEXTURED OUTER SKIN HOOD
CINCH, CHIN GUARD, AND SMOOTHSKIN SEAL
LOW PROFILE BILL
GLUED AND BLIND STITCHED HOOD
WATER TIGHT (INFINITI STYLES ONLY)



GRE:
GRAPHITE

INFINITI L/S
1MM BODY, INSULATE-X SLEEVES,
2MM RR HOOD W/ BILL & NECK DAM
ANR416H9

RADIANT REBOUND

THERMOLITE

	XS	S	M	L	XL	2XL
GRE						



BLK:
BLACK

INFINITI 1MM VEST
2MM RR HOOD W/ BILL & NECK DAM
ANR102H9

RADIANT REBOUND

THERMOLITE

	XS	S	M	L	XL	2XL
BLK						



GRE:
GRAPHITE

INSULATE-X VEST
2MM HOOD W/ BILL & NECK DAM
APE402H8

THERMOLITE

	XS	S	M	L	XL	2XL
GRE						



GRE:
GRAPHITE

INSULATE-X L/S SHIRT
MPE40618

	XXS	XS	S	M	L	XL	2XL	3XL
GRE								



TEMPERATURE GUIDE

WATER °C	WATER °F	WETSUIT / GEAR / ACCESSORIES
8° & BELOW	46° & BELOW	6/5 hooded fullsuit, 8mm boot, 7mm boot, 7mm mitten
12° & BELOW	53° & BELOW	5/4 hooded fullsuit, 5mm boot, 5mm glove
9° - 13°	49° - 55°	4/3 hooded fullsuit, 3mm boot, 3mm or 4mm glove
11° - 14°	49° - 58°	4/3mm fullsuit, 3mm boot, 1.5mm or 2mm glove, hood or cap
13° - 18°	56° - 64°	2mm or 3/2mm fullsuit
17° - 20°	62° - 68°	2mm fullsuit, springsuit, or long john
18° - 21°	65° - 70°	2mm springsuit or short john/jane
21° - 23°	70° - 73°	1mm or 2mm jacket
23°+	74°+	UV (rashguard)

POP

Xcel's POP program is designed to help draw customers into your store and to promote our products in your retail environment. Please contact your Xcel sales rep with all POP inquiries.

WARRANTY

At Xcel we pride ourselves on the highest quality construction and fit. The following warranties apply per product category, under normal recreational use and proper care, on materials and workmanship from the original purchase date:

- WETSUITS: 1 year from original purchase date on all seams, 1 year from original purchase date on neoprene.
- UV, ACCESSORIES: 3 months from original purchase date.

All products for warranty consideration must be submitted via our Warranty Claim Form.

When submitting emails for warranty issues. Please make sure to provide the following information:

- Pictures of item(s)
- Picture of items garment label(s) or PO #(s) (if accessories)
- Proof of purchase if customer purchase
- Issue with item
- Notate if item is for a customer (provide customer name) or for shop stock.

Email this information to warranty@xcelwetsuits.com. For complete policies and/or to submit a warranty claim, please visit xcelwetsuits.com.



@xcelwetsuits
xcelwetsuits.com



SIZE CHART

Xcel's size chart is for use as a general guide for stock size items only, if your measurements fall in between sizes, we suggest choosing the next largest size. Size availability varies per style.

MEN

		XS	S	ST	MS	M	MT	MLS	ML	LS	L	LT	XLS	XL	XLT	2XLS
HEIGHT	IN	5'4" - 5'6"	5'6" - 5'8"	5'9" - 6'	5'7" - 5'9"	5'8" - 5'10"	5'11" - 6'1"	5'6" - 5'8"	5'9" - 5'11"	5'7" - 5'9"	5'10" - 6'	6'1" - 6'3"	5'8" - 5'10"	5'11" - 6'2"	6'3" - 6'6"	5'9" - 6'
	CM	163 - 168	168 - 173	175 - 183	170 - 175	173 - 178	180 - 185	168 - 173	175 - 180	170 - 175	178 - 183	185 - 191	173 - 178	180 - 188	191 - 198	175 - 183
WEIGHT	LBS	125 - 135	135 - 150	145 - 160	145 - 160	155 - 170	165 - 180	155 - 170	165 - 180	165 - 180	175 - 190	185 - 200	175 - 190	190 - 205	205 - 220	195 - 210
	KG	57 - 61	61 - 68	66 - 73	66 - 73	70 - 77	75 - 82	70 - 77	75 - 82	75 - 82	79 - 86	84 - 91	79 - 86	86 - 93	93 - 100	88 - 95
CHEST	IN	35 ½"	37"	37"	38"	39"	39"	40"	40"	41"	41"	41"	43"	43"	43"	45"
	CM	90	94	94	96,5	99	99	101,5	101,5	104	104	104	109	109	109	114
WAIST	IN	29"	30 ½"	30 ½"	31 ½"	32 ½"	32 ½"	33 ½"	33 ½"	34 ½"	34 ½"	34 ½"	36 ½"	36 ½"	36 ½"	38 ½"
	CM	73,5	77,5	77,5	80	82,5	82,5	85	85	87,5	87,5	87,5	93	93	93	98

		2XL	3XLS	3XL	4XL
HEIGHT	IN	6' - 6'3"	5'10" - 6'1"	6'1" - 6'6"	6'1" - 6'6"
	CM	183 - 191	178 - 185	185 - 198	185 - 198
WEIGHT	LBS	205 - 220	220 - 240	230 - 260	280 - 300
	KG	93 - 100	100 - 109	104 - 118	127 - 136
CHEST	IN	45"	49"	49"	53"
	CM	114	124	124	135
WAIST	IN	38 ½"	42 ½"	42 ½"	46 ½"
	CM	98	108	108	118

WOMEN

		2	4/XS	6/S	6T	8S	8/M	8T	10S	10/L	10T	12S	12/XL	14S	14/2XL	16
HEIGHT	IN	4'11" - 5'2"	5' - 5'3"	5'2" - 5'5"	5'5" - 5'8"	5'2" - 5'4"	5'4" - 5'7"	5'7" - 5'10"	5'3" - 5'6"	5'5" - 5'8"	5'9" - 6'	5'4" - 5'7"	5'6" - 5'9"	5'4" - 5'7"	5'6" - 5'9"	5'7" - 5'10"
	CM	150 - 157	152 - 160	157 - 165	165 - 173	157 - 163	163 - 170	170 - 178	160 - 168	165 - 173	175 - 183	163 - 170	168 - 175	163 - 170	168 - 175	170 - 178
WEIGHT	LBS	90 - 100	95 - 105	105 - 115	115 - 130	105 - 120	115 - 130	120 - 135	120 - 135	130 - 145	140 - 155	140 - 155	150 - 165	150 - 170	160 - 180	180 - 200
	KG	40 - 45	43 - 48	48 - 52	52 - 59	48 - 54	52 - 59	54 - 61	54 - 61	59 - 66	64 - 70	64 - 70	68 - 75	68 - 77	73 - 82	82 - 91
BUST	IN	31"	32 ½"	34"	34"	35 ½"	35 ½"	35 ½"	37 ½"	37 ½"	37 ½"	40 ½"	40 ½"	44"	44"	47 ½"
	CM	79	82,5	86	86	90	90	90	95	95	95	103	103	112	112	121
WAIST	IN	23"	24 ½"	26"	26"	27 ½"	27 ½"	27 ½"	29 ½"	29 ½"	29 ½"	32 ½"	32 ½"	36"	36"	39 ½"
	CM	58	62	66	66	70	70	70	75	75	75	82,5	82,5	91,5	91,5	100
HIPS	IN	32"	33 ½"	35"	35"	36 ½"	36 ½"	36 ½"	38 ½"	38 ½"	38 ½"	41 ½"	41 ½"	45"	45"	48 ½"
	CM	81	85	89	89	93	93	93	98	98	98	105,5	105,5	114	114	123

YOUTH

		4	6	8	10	12	14	16
HEIGHT	IN	3'10" - 4'1"	4'1" - 4'4"	4'4" - 4'7"	4'7" - 4'10"	4'10" - 5'1"	5'1" - 5'4"	5'4" - 5'6"
	CM	117 - 124	124 - 132	132 - 140	140 - 147	147 - 155	155 - 163	163 - 168
WEIGHT	LBS	40 - 55	50 - 65	60 - 75	70 - 85	80 - 95	95 - 110	105 - 120
	KG	18 - 25	23 - 29	27 - 34	32 - 39	36 - 43	43 - 50	48 - 54
CHEST	IN	23"	24 ½"	26"	27 ½"	29"	31"	33"
	CM	58,5	62	66	70	73,5	78,5	84
WAIST	IN	20"	21 ½"	23"	24 ½"	26"	28"	30"
	CM	51	55	58,5	62	66	71	76

TODDLER

		1	2	3	4	5
HEIGHT	IN	28" - 32"	33" - 37"	38" - 42"	43" - 47"	48" - 52"
	CM	71 - 81	84 - 94	96 - 107	109 - 119	122 - 132
WEIGHT	LBS	20 - 25	25 - 30	30 - 35	35 - 40	40 - 45
	KG	9 - 11	11 - 14	14 - 16	16 - 18	18 - 20
CHEST	IN	19"	20"	21"	22"	23"
	CM	48	51	53	56	58,5
WAIST	IN	18"	19"	20"	21"	22"
	CM	46	48	51	53	56

